

**DIE SET, MACHINE AND METHOD FOR FORMING DIE-PRESSED
CARTRIDGE CASES**

ABSTRACT

5 Die set for forming cartridge cases (1;101), comprising at least three support elements, i.e. an upper element (1100), middle element (1200) and bottom element (1300), which are connected together in the longitudinal direction by guide columns (1001) along 10 which said upper support (1100) and bottom support (1300) are actuated displaceably relative to each other in predefined working sequences.